

**“Cornerstone” for SW22® Victory™**  
**Installation Instructions**  
V1.0

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For more info or support contact [CustomerService@tandemkross.com](mailto:CustomerService@tandemkross.com)

**Attention:**

**Before you begin be certain that the magazine is clear and safe.** You will need a 3/32" allen wrench, a 1/8" allen wrench, and forceps or needle nose pliers.

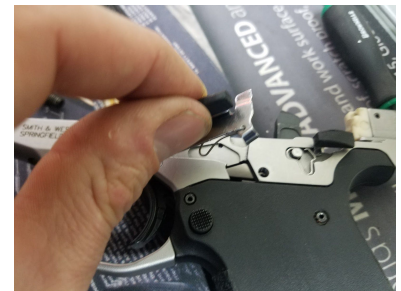
1. Unscrew the takedown screw in front of the trigger guard using the 1/8" allen wrench. Separate upper from lower portion of firearm.



2. Remove your grip using the 3/32" allen wrench.



3. Remove the magazine catch, magazine catch spring and bolt stop plate if it is not already out.



4. Place the safety down in the off position and release the hammer by pulling the trigger. The magazine disconnect will need to be pushed up manually or an empty magazine can be inserted so that the trigger will release the hammer. The main spring will be applying no force to the hammer in this position.

5. Remove manual safety spring. Use a dental pick to pry the right side of spring out of counterbore.



6. Remove the hammer pin by pushing it from the left side to the right side of the firearm.

7. Remove old safety cage, drop in the new Cornerstone.

8. Align safety cage and hammer pin hole. Install hammer pin. Cock the hammer back. If the hammer doesn't want to go all the way back, the hammer strut may not be lining up with the main spring. If you rotate the hammer all the way forward and then try again, it will usually align.

9. Install manual safety spring. Start by wrapping spring around hammer pin. Hammer pin must be fully inserted so that spring can wrap around the end of the hammer pin. Then work spring into counterbore, working in a counterclockwise fashion starting at hammer pin.

10. With the spring installed, test the safety to verify that it works properly and that the hammer drops when the trigger is pulled.

11. Replace the bolt stop and then the left side grip

12. Replace magazine disconnect bar and spring if necessary.

13. Replace magazine release and spring. Replace right hand grip.

14. Put the upper back on, replace the takedown screw and you are done. Happy Plinking!

